

Sika® Primer 1

Technical Product Data:

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| Chemical base | Solvent-based epoxy resin compound |
| Colour | Clear with aromatic odour |
| Density (DIN 51757) | 1.00 kg/l approx. |
| Viscosity ¹⁾ | 135 mPas approx. |
| Flash point (DIN 51755) | 27°C |
| Application temperature | 10-30°C |
| Drying time ¹⁾ | 30 min. to 24 hours |
| Storage | Store in sealed container in a cool dry place |
| Shelf life | 12 months |

¹⁾ at 23°C and 50% relative humidity

Description:

Sika® Primer 1 is used to promote adhesion to clean, sound and dry concrete, masonry and wood including teak and mahogany prior to bonding or sealing with Sikaflex® products.

Sika® Primer 1 is manufactured in accordance with the ISO 9001/14001 quality assurance system.

Method of application:

The key to good adhesion with Sikaflex sealants is surface preparation. Specifically, all surfaces must be dry and free of dirt, grease, form release agent, loose mortar, laitance and any foreign matter. If the joint contains old sealant, it must be removed and the substrate cleaned by mechanical means. Apply primers at minimum substrate temperatures of 10°C and rising. Surface must be frost-free.

Drying time will be minimum 1hour, maximum 8 hours.

Reseal container tightly after use. Discard any primer that has gelled, become cloudy or separated. Important:

Do not apply at temperatures below 10°C or above 30°C. Coverage: 5 m²/L approx.

Important note:

Discard any primer that has gelled or separated, or if it gets limp.

Further information:

Copies of the following publications are available on request:

- Sika Primer Chart
- Safety Data Sheet

Packaging information:

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| Can | 250 ml, 1000 ml |
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Important:

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the current Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

Note:

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.

